

**SERVICE BULLETIN NO. 406**

FOR AIRPLANE / EQUIPMENT SERIAL NO.

TITLE COCKPIT OXYGEN PLUMBING REVISIONPURPOSE ALLEVIATE CONGESTED CONDITION  
BEHIND SIDE CONSOLEAPPLICATION - 342, 343, 344, 347, 348, 349, 350, 351  
352, 353, 356, 358, 359, 360, 362, 363, 367, 368, 370, 372, 373, 374, 375, 376,  
378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393,  
394, 395WHEN TO BE DONE

100 HR INSPECTION

EST. MAX HOURS TO COMPLETE

10 HRS.

KIT

H158-13 T. A.

1 REQ.

CLIP 1 REQ.

-14 T. A.

1 REQ.

SCREW 10 REQ.

-15 T. A.

1 REQ.

NUT 10 REQ.

-16 T. A.

1 REQ.

AN780-3 NIPPLE

1 REQ.

REF. DWG. NO. 10 HRS.

MS21919 DG1 CLAMP

1 REQ.

E &amp; M MANUAL

MS21919 DG4 CLAMP

1 REQ.

NOT AFFECTED

APPROX. AVAILABILITY DATE OF KIT AT WRAMAWEIGHT AND BALANCE CHANGE NONEUR's THIS BULLETIN CORRECTS EMERG.  
U. R. 59-189SPARES, ETC. NOT AFFECTEDSPECIAL TOOLS REQUIRED NONEKIT COMPLETED BY

CONTRACTOR

DATE

INSPECTOR

DESCRIPTION OF CHANGE

1. Remove H158-11, -12, -5 & H1-20 Tubes
2. Install H158-13, -14, -15, & -16 Per Ref. Dwg.
3. Replace existing fitting in pressure gage with AN780-3 Nipple
4. At 1800  $\pm$  100 psi, soap check all new & previously broken connections.  
No leakage allowed.

NOTE: Leakage at bottle connection may require new O-Ring (P/N WK 200573)

AUTHORITY FOR ISSUE: CHANGE PROPOSAL NO. LAC-38

